

Date: Wednesday, 12/21/2005 10:39:22 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: LANYARD
<b>Job Number</b>	: 25273		
<b>Estimate Number</b>	: 11493		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D26906
<b>This Issue</b>	: 12/21/2005	<b>S.O. No.</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2690 REV. B2
<b>First Issue</b>	: 12/15/2005	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: N/A	<b>Drawing Revision</b>	: B2
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	: N/A
<b>Written By</b>	: <u>See comment below</u>	<b>Due Date</b>	: 12/22/2005
<b>Checked &amp; Approved By</b>	: <u>See Comment below</u>	<b>Qty:</b>	5
<b>Comment</b>	: Est: C C 03.04.04 Reformat; Incorporated D2690-X KJ/ RF	<b>Um:</b>	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	CBL460	Loop Sleeve
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Loop Sleeve

Qty Part Number Description Batch

2 CBL-460 Loop Sleeve M18473

SAD 12/21/05 5

2.0	CBL1240	Cable
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**Comment:** Qty.: 1.0000 f(s)/Unit Total: 5.0000 f(s)

Cable

Qty Part Number Description Batch

D2690-6 + 2.5" CBL-1240 Cable M16713

SAD 12/21/05 5

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

SAD 12/21/05 5

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

JOS-12-21 5

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 52

DL 05/12/28 5

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD

Job Number: 25273

Part Number: D26906

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545-06/01/03 (5)

199 06/01/03 (5)

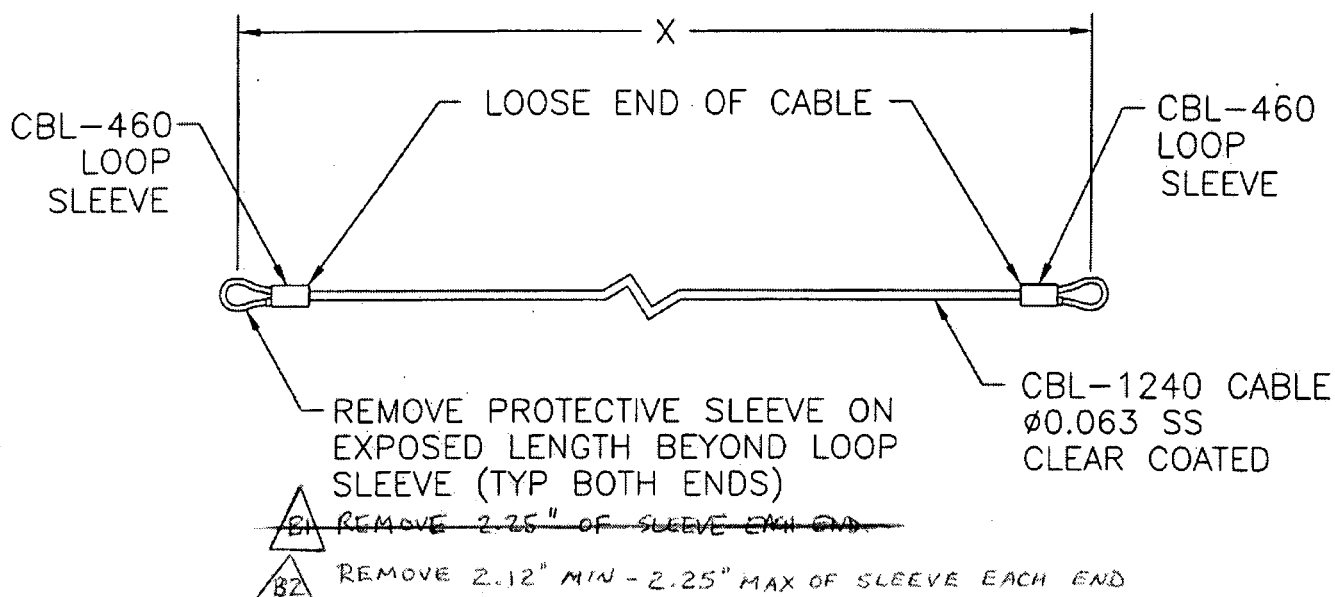
Job Completion





DESIGN <i>WJ</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>WJ</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<del>01.08.20</del>	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<del>04.06.24</del>	ADDED TOLERANCE	

RELEASED  
971003 KE  
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

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WORK ORDER  
NO. 25273

DEO's